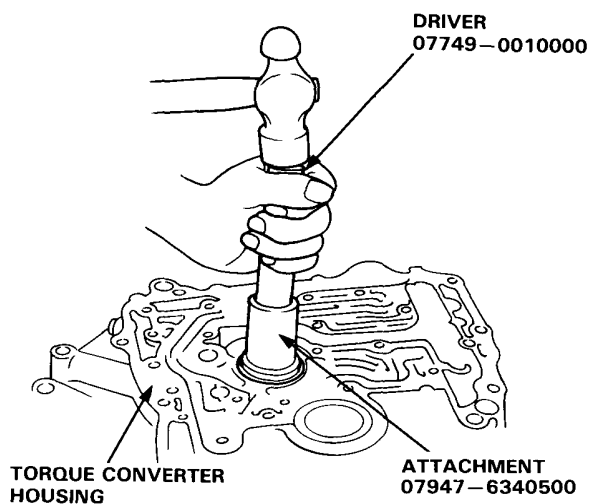


Bearings and Seals

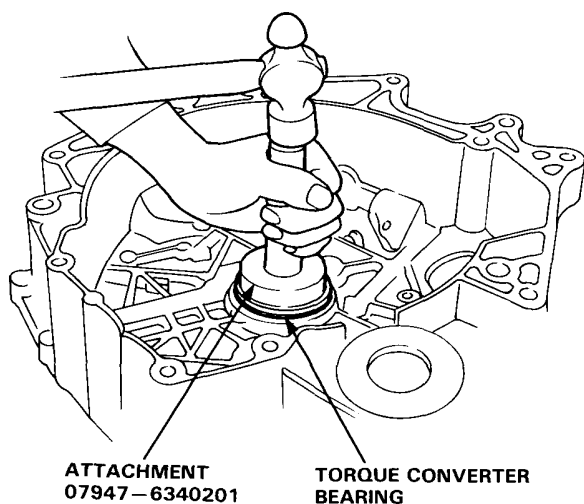
Replacement

Torque converter housing

1. Remove the mainshaft bearing and seal from the torque converter housing.

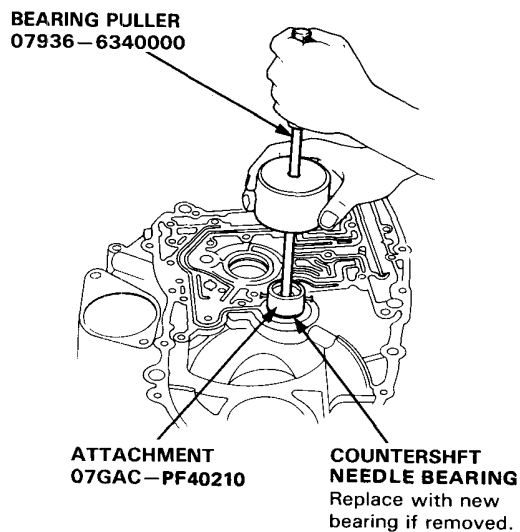


2. Drive in the new mainshaft bearing until it bottoms in housing.

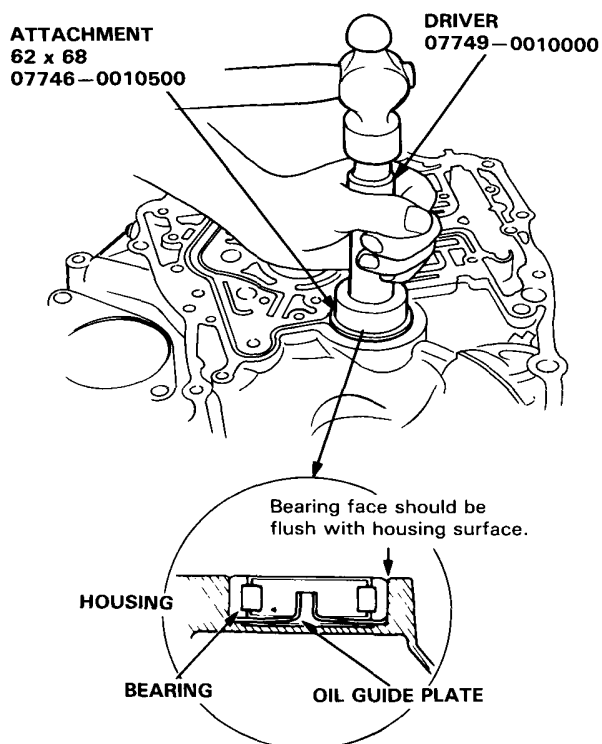


3. Then install the new mainshaft seal flush with the housing, using attachment 07947-6340201.

4. Turn the torque converter housing over and remove the countershaft bearing.



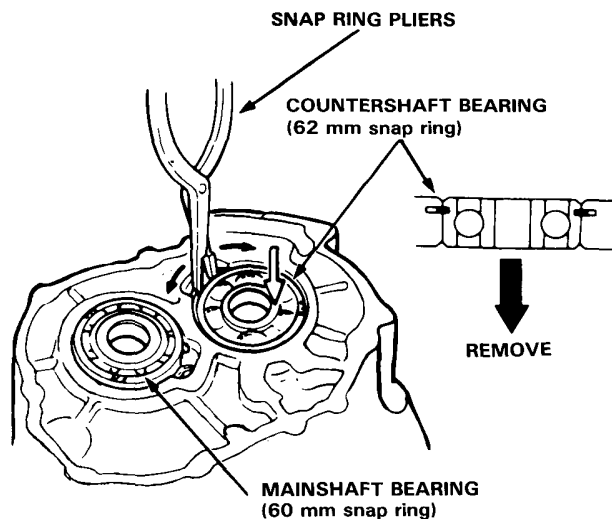
5. Make sure the oil guide plate is installed in the bearing hole, then install a new countershaft bearing flush with the housing.



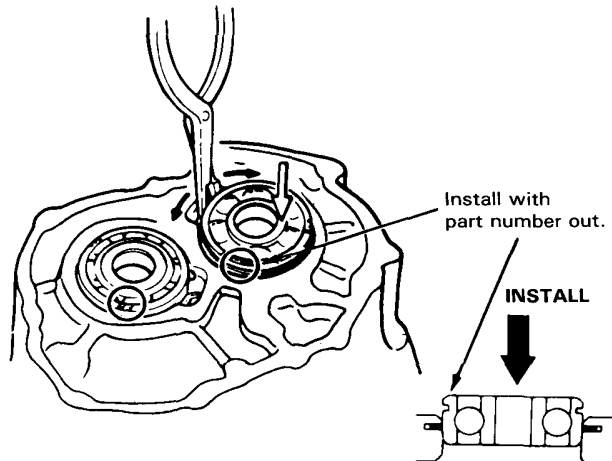
Transmission housing

1. To remove the mainshaft and countershaft bearings from the transmission housing, expand each snap ring with snap ring pliers, then push the bearing out by hand.

NOTE: Do not remove the snap rings unless it's necessary to clean the grooves in the housing.



2. Expand each snap ring with snap ring pliers, insert the new bearing part-way into it, then release the pliers. Push the bearing down into the transmission until the ring snaps in place around it.



3. Make sure the snap rings are seated in the bearing and housing grooves.